



**RESEARCH ARTICLE**

**A New Stability Indicating RP-HPLC Method Development and Validation for the Estimation of Tolvaptane with Forced Degradation Studies in Bulk and Tablet Dosage Form**

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**ABSTRACT**

Stability indicating reversed-phase high-performance liquid chromatographic (RP-HPLC) method has been developed and validated for the simultaneous estimation of tolvaptane. All the drugs were separated on ODS 250x 4.6 mm, 5 $\mu$ . The mobile phase was a 60:40 (v/v) mixture of acetonitrile and 0.1% orthophosphoric acid buffer, pumped at a flow rate of 1 ml/min. UV detection was performed at 270 nm. The retention time of tolvaptane was found to be 2.594 min respectively. The method was validated in the sample concentration ranges of 25-150 $\mu$ g/ml for tolvaptane. The method demonstrated to be robust, resisting to small deliberate changes in pH and flow rate of the mobile phase. The LOD values were 0.14  $\mu$ g/ml, while the LOQ values were 0.43  $\mu$ g/ml for tolvaptane.

**KEYWORDS**

RP-HPLC, Tolvaptane, Tablet Dosage Form, Forced Degradation

**INTRODUCTION**

Chemically tolvaptane is N-{4-[(5R)-7-chloro-5-hydroxy-2,3,4,5-tetrahydro-1H-1-benzazepine-1-carbonyl]-3-methylphenyl}-2-methylbenzamide and is used to treat low blood sodium levels (hyponatremia) associated with various conditions like congestive heart failure. Literature survey reveals High Performance Liquid Chromatographic (HPLC) for determination of tolvaptane Hydrochloride combination are not official in Pharmacopeias of USP and BP. And their determination is official as single compound in Pharmacopeias. Various analytical methods have been reported for the assay of tolvaptane but there is no RP-HPLC method with stability indicating method.

They include UV-VIS spectroscopy<sup>1</sup>, high performance liquid chromatography<sup>2-7</sup>, ultra performance thin layer chromatography<sup>8</sup> and LC - MS/ MS<sup>9</sup>.

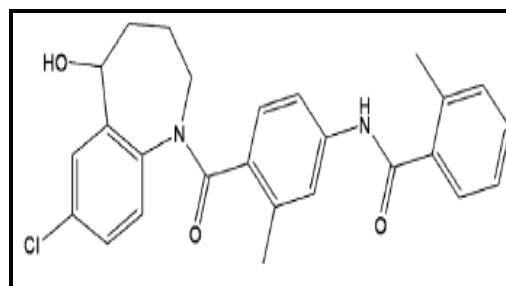


Figure 1: The Chemical Structure of Tolvaptane

As on only few methods is available for the determination, however, it is essential to develop a suitable analytical method for simultaneous estimation of tolvaptane in bulk and in pharmaceutical preparations, because HPLC

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methods have been widely used for routine quality control assessment of drugs, because of their accuracy, repeatability, selectivity, sensitivity and specificity. We have developed a simple, accurate method of tolvaptane in pharmaceutical dosage forms with stability indicating studies. Because analytical methods must be validated before use by the pharmaceutical industry, the proposed HPLC - UV detection method was validated in accordance with International conference on Harmonization (ICH).

## **MATERIAL AND METHODS**

### **Chemicals and Reagents**

Pharmaceutically pure samples of tolvaptane Hydrochloride were obtained as a gift samples from Dr. Reddy's, Hyderabad used as such without further purification. A combination of tolvaptane 15mg in tablet formulations (SAMSCA) was procured from Indian market, HPLC grade methanol, Acetonitrile, water and orthophosphoric acid buffer (AR grade) purchased from Merck Chemicals India Pvt. Limited, Mumbai, India.

### **Instrumentation and Chromatographic Conditions**

Analysis was performed with a Waters 2695 separation module equipped with Empower-2 software and loop of injection capacity of 80 $\mu$ L, and waters-PDA detector set at 254 nm. Compounds were separated on a ODS (150  $\times$  4.6 mm i.d., 5 $\mu$ m particle size) under reversed phase partition conditions. The mobile phase was a Acetonitrile and orthophosphoric acid buffer. The flow rate was 1ml/min and the run time was 6 minutes. Samples were injected using Rheodyne injector with 10 $\mu$ L loop and detection was carried out at 254nm. Before analysis mobile phase were degassed by the use of a sonicator (Ultrasonic Cleaner, Power Sonic 420) and filtered through a 0.45 $\mu$  nylon filter. The identity of the compounds was established by comparing the retention times of compounds in the sample solution with those in standard solutions. Chromatography was performed in column temperature maintained at 30 $\pm$ 5 $^{\circ}$ c. The

UV spectrum of tolvaptane selecting the working wavelength of detection was taken using a shimadzu UV-1800, With UV Probe software UV-Visible spectrophotometer (shimadzu, Kyoto, Japan). All Weighing were done on Shimadzu balance (Model AY-120).

### **Preparation of Standard Stock Solutions**

Weigh and transfer about 15mg of tolvaptane working standard or reference standard in to a 10 ml volumetric flask, add diluent and sonicate for 30 min to dissolve the material completely and make up the volume with diluent and mix well.

### **Preparation of Standard Solution**

Pipette out 1 ml of above stock solution into 10 mL volumetric flask and diluted upto the volume with diluent.

### **Procedure for Analysis of Tablet Formulation**

10 tablets were weighed and powdered and take powder equivalent to 15mg of tolvaptane was transferred into a 10mL volumetric flask, 5mL of diluent added and sonicated for 25 min, further the volume made up with diluent and filtered. Filter the solution through the 0.45N nylon filter. From the filtered solution 1 ml was pipetted out into a 10 ml volumetric flask and made up to 10ml with diluent. After setting the chromatographic conditions and stabilizing the instrument to obtain a steady baseline, the tablet sample solutions were injected, chromatogram was obtained and the peak areas were recorded. The injections were repeated six times and the amount of each drug present per tablet was estimated from the respective calibration curves.

### **Degradation Study**

The drug content was employed for acidic, alkaline, and oxidant media and also for thermal and photolytic stress conditions. After the degradation treatments were completed, the stress content solutions were allowed to equilibrate to room temperature and diluted with diluent to attain 150 $\mu$ g/mL tolvaptane concentration 10 $\mu$ l were injected into the system and the chromatograms were recorded to assess the stability of sample. Specific degradation conditions were described as follows.

**Acidic Degradation Condition**

To 1 ml of stocks solution Tolvaptane 1ml of 2N Hydrochloric acid was added and refluxed for 30mins at 60<sup>0</sup>c.

**Alkali Degradation Condition**

To 1 ml of stock solution Tolvaptane 1 ml of 2N sodium hydroxide was added and refluxed for 30mins at 60<sup>0</sup>c.

**Oxidative Degradation Condition**

To 1 ml of stock solution of Tolvaptane 1 ml of 20% hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) was added separately. The solutions were kept for 30 min at 60<sup>0</sup>c.

**Thermal Degradation Condition**

The standard drug solution was placed in oven at 105 °C for 6hr to study dry heat degradation.

**Photolytic Degradation Condition**

The photochemical stability of the drug was also studied by exposing the 150µg/ml solution to UV Light by keeping the beaker in UV Chamber for 7days or 200 Watt hours/m<sup>2</sup> in photo stability chamber

**Neutral Degradation Studies**

Stress testing under neutral conditions was studied by refluxing the drug in water for 6hrs at a temperature of 60<sup>0</sup>.

**RESULTS AND DISCUSSION**

**Method Development**

Several tests were performed in order to get satisfactory separation-resolution tolvaptane in different mobile phases with various ratios of buffers and organic phases by using different columns. The ideal mobile phase was found to be an Acetonitrile and orthophosphoric acid buffer. This mobile phase used gave a very satisfactory and good resolution of tolvaptane. Increasing or decreasing pH of mobile phase by ± 0.2 did not show significant change in retention time of each analyte. The retention time of tolvaptane on the analytical column was evaluated at a flow rate of 1 ml/min. The injection volume was 10 µL. The retention times of standard and sample for

tolvaptane were satisfactory with good resolution. This work was focused on optimization of the conditions for the simple and rapid as well as low cost effective analysis including a selection of the proper column or mobile phase to obtain satisfactory results. Solvent type, solvent strength (volume fraction of organic solvent(s) in the mobile phase and pH of the buffer solution), detection wavelength, and flow rate were varied to determine the chromatographic conditions giving the best separation. The mobile phase conditions were optimized so there was no interference from solvent and excipients. Finalized chromatographic conditions were mentioned on below Table 1.

Table 1: Finalized chromatographic conditions

<b>Flow rate:</b> 1 ml/min	<b>Wave length:</b> 254 nm	<b>Injection Volume:</b> 10µL
<b>Column temperature:</b> 30±5°C	<b>Sample temperature:</b> Ambient	<b>Run time:</b> 6 minutes
<b>Mobile phase:</b> 0.1% Ortho phosphoric acid buffer and Acetonitrile in the ratio of 40:60		
<b>Column:</b> ODS 150mm x 4.6 mm, 5µ.		

To inject the standards on above finalized chromatographic conditions and their results was mentioned on below Table 2.

Table 2: Results from system suitability study of Tolvaptane

<b>System Suitability Parameters</b>	<b>Results</b>	<b>Acceptance Criteria</b>
Retention time	2.594	
%RSD for area of for five replicate injections of standard solution	0.15	NMT 2.0

Tailing factor for tolvaptane peak	1.26	NMT 2.0
Theoretical plates for tolvaptane	4083	NLT 2000

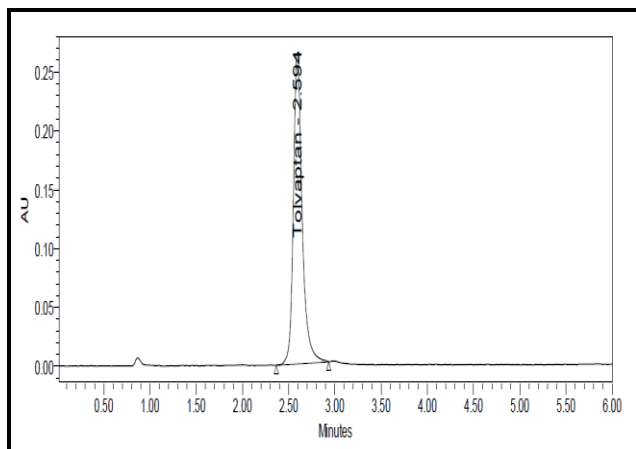


Figure 2: Optimized chromatograms for tolvaptane

### Method Validation

The method was validated for specificity, linearity, accuracy, intra-day and inter-day precision and robustness, in accordance with ICH guidelines.

#### Linearity

Aliquots 0.25,0.50,0.75,1.25 and 1.50ml of Working standard solution tolvaptane were transferred in a series of 10 mL volumetric flasks respectively for 25, 50, 75,100, 125 and150% levels. Finally the volume was made up to the mark with the diluent. Two replicates per concentration were injected and chromatograms were recorded. The peak area ratios of tolvaptane were calculated and respective calibration curves were plotted of response against concentration of each drug. Calibration curve for tolvaptane was plotted against respective concentration of tolvaptane. The slope and intercept value for calibration curve were  $y = 8234.6x + 1133.3$  ( $R^2 = 0.9999$ ) where Y represents the peak area of analyte and X represents analyte concentration. The results are satisfactory, because there is a significant correlation between

response factor and concentration of drugs within the concentration range. The calibration curves of tolvaptane are given in Figures 3.

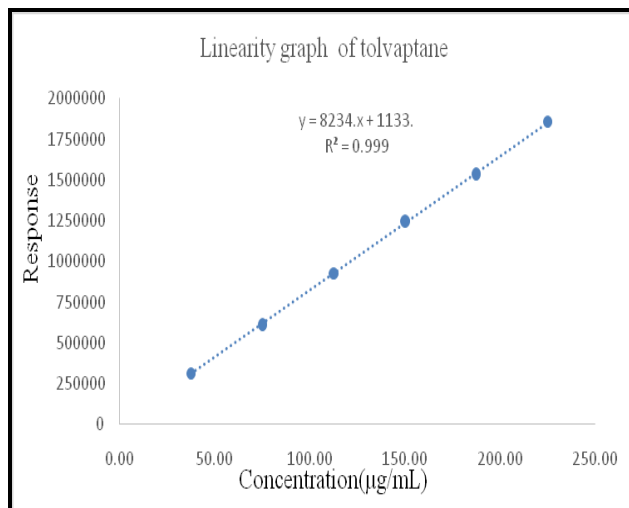


Figure 3: Linearity curve for tolvaptane

#### Precision

Precision of the method was confirmed by the repeated analysis of formulation for six times. The % RSD values were found to be satisfactory. The low % RSD values indicated that drugs showed good agreement with the label claim ensures the precision of the method.

Intraday and Interday precision was determined by preparing six (n=6) replicate samples and analyzed on same day for intraday and on different days for interday precision. (Table3). The peak areas were recorded and Relative standard deviation (RSD) was calculated for both series of analyses. The %RSD of intraday precision of tolvaptane, 0.45 and the %RSD of interday precision of tolvaptane are 0.86 respectively and overall %RSD was 0.67 (Table 3).

Table 3: Precision studies

No. of Tablets	% Assay	
	Intraday precision	Interday precision
1	99.4	100.9
2	100.5	100.7



3	100.2	100.6
4	99.4	100.6
5	100.1	98.9
6	99.7	99.2
Mean	99.9	100.2
%RSD	0.45	0.86
Over all % RSD (n=12)	0.67	

### Accuracy

To check the accuracy of the method, recovery studies were carried out by the addition of standard drug solution to pre-analyzed sample solution at three different levels 25%, 100% and 150%. The percentages of recoveries were calculated, results of which are represented in Table 4.

Table 4: Recovery studies of tolvaptane

Level of % Recovery	% Mean Recovery*	% R.S.D.*
50	100.4	0.9
100	99.9	1.8
150	100.0	0.4

\*Avg. of six determinations for 25 & 150, three determinations for 100%, R.S.D. is relative standard deviation

### LOD and LOQ

LOD and LOQ were calculated as  $3.3 \sigma / S$  and  $10 \sigma / S$  respectively; where  $\sigma$  is the standard deviation of the response (y-intercept) and S is the slope of the calibration plot.

### Robustness

As defined by ICH, The robustness of an analytical procedure describes to its capability to remain unaffected by small and deliberate variations in method parameters. Robustness was performed to injected standard and sample

solutions by small variation in the chromatographic conditions and found to be unaffected by small variations like  $\pm 2\%$  variation in volume of mobile phase composition with respect to acetonitrile,  $\pm 0.2$  mL/min in flow rate of mobile phase,  $\pm 0.5$  variation in pH, different type of filters and  $\pm 5$  column temperature variation. It was observed that there were no marked changes in the chromatograms, which demonstrated that the RP-HPLC method developed is robust.

### Specificity

Specificity was tested against standard compounds and against potential interferences. Specificity was determined by comparing the responses of standard and sample solution. No interference was detected at the retention times of both tolvaptane in sample solution.

Table 5: Summary of validation parameters of proposed RP-HPLC method

Parameters	tolvaptane
Linearity range ( $\mu\text{g/mL}$ )	25-150
Correlation co-efficient	0.9999
LOD <sup>a</sup> ( $\mu\text{g/mL}$ )	0.14
LOQ <sup>b</sup> ( $\mu\text{g/mL}$ )	0.43
Accuracy (% Recovery)	99.9-100.4
<b>Precision (% RSD)</b>	
Intraday ( $n^d= 6$ )	0.45
Interday ( $n^d= 6$ )	0.86

<sup>a</sup> LOD = Limit of detection.

<sup>b</sup>LOQ =Limit of quantitation.

<sup>c</sup>RSD = Relative standard deviation.

<sup>d</sup>n = Number of determination

Table 6: Forced Degradation Studies

Drug substance	Sample treatment	% assay	% degradation	Purity Angle	Purity Threshold
Tolvaptane	Acid	96.0	4.0	0.340	0.504
	Base	97.4	2.6	0.409	0.533
	Peroxide	95.6	4.4	0.415	0.587
	Thermal	98.4	1.6	0.343	0.541
	UV	99.3	0.7	0.249	0.424

The degradation study indicated that Tolvaptane was susceptible to acid, base, oxidation, and photo, thermal and neutral degradation. Typical chromatograms of stressed samples are shown in figs.4-8. In all degradations the drug degrades as observed by the decreased area in the peak of the drug when compared with peak area of the same concentration of the non-degraded drug, without giving any additional degradation peaks. Both the drugs showed no degradation at 0 hr, in all the degradation conditions. In that percent degradation was calculated by comparing the areas of the degraded peaks in each degradation condition with the corresponding areas of the peaks of both the drugs under non-degradation condition. It also showed retention time of degraded products which were observed in different degradation conditions for both drugs.

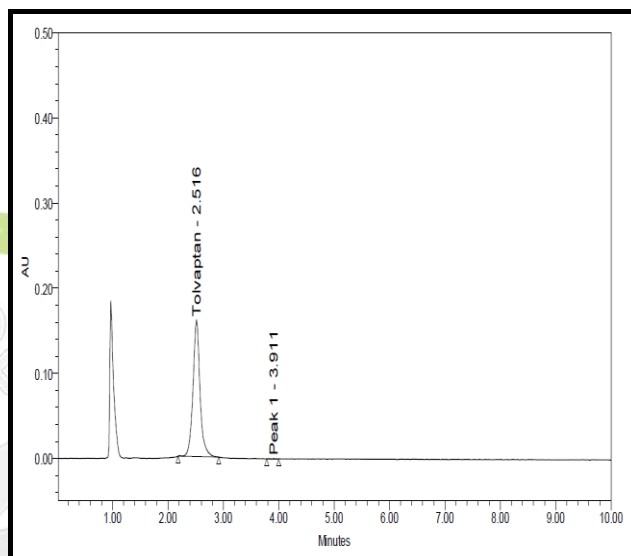


Figure 5: Chromatograms of base degradation study

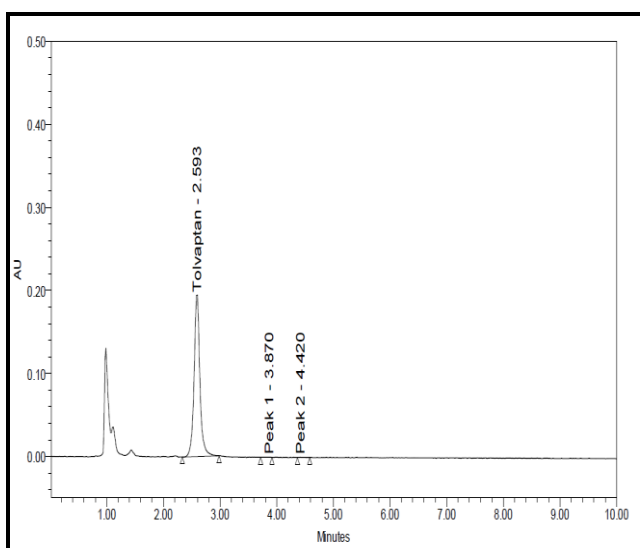


Figure 4: Chromatograms of acid degradation study

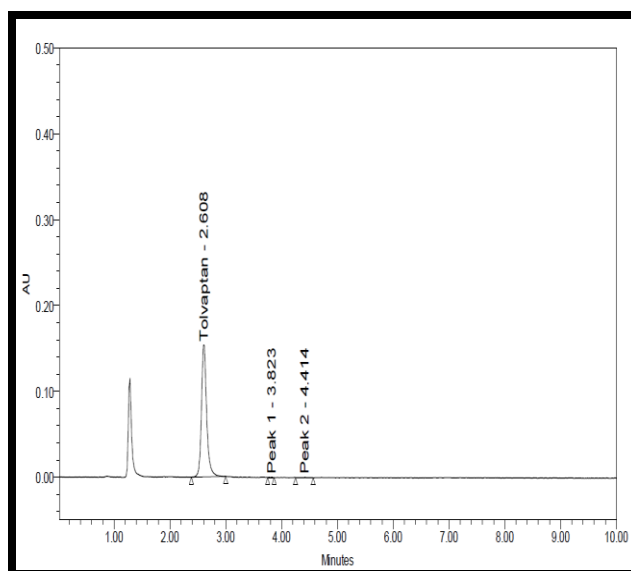


Figure 6: Chromatograms of oxidative degradation study

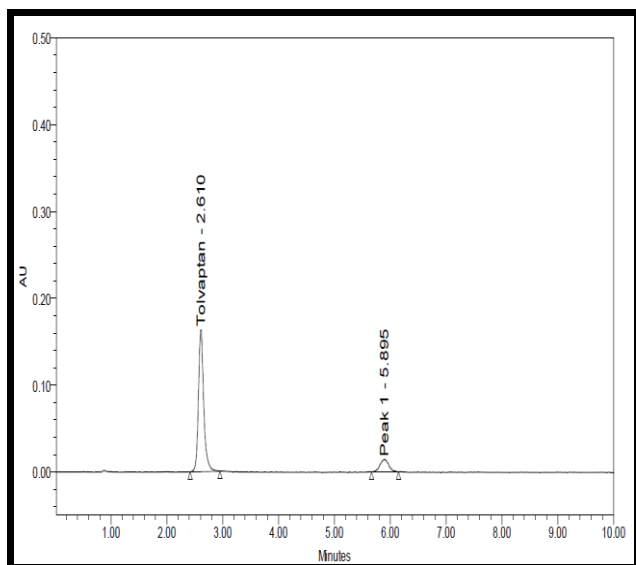


Figure 7: Chromatograms of thermal degradation study

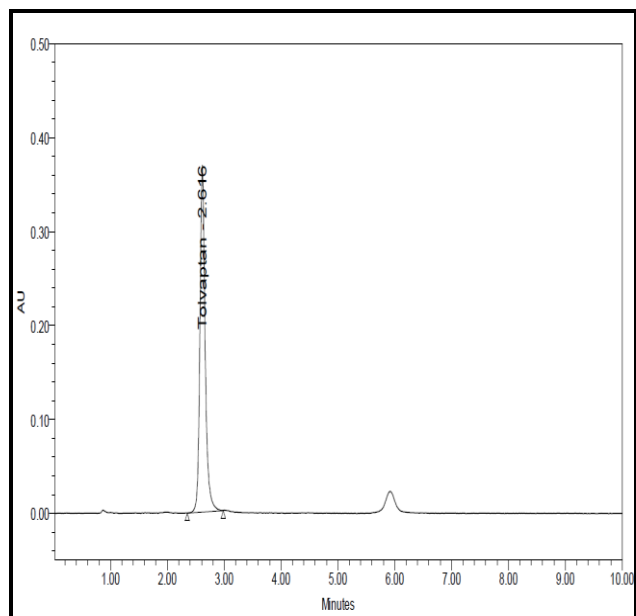


Figure 8: Chromatograms of photo degradation study

## CONCLUSION

The validated RP-HPLC method employed here proved to be simple, fast, accurate, precise and robust, thus can be used for routine analysis of tolvaptane in combined tablet dosage form.

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